

## **Pipeline Markers**

Pipeline markers help make identifying the contents of pipes quicker and easier which is particularly helpful in emergency situations and saves time during maintenance. The 'AS 1345 – 1995 Identification of the contents of pipes, conduits and ducts', provides a colour identification system to ensure this is done consistently across Australia.

Identisign's Pipeline Marker range is manufactured from outdoor vinyl and come either screen printed as the <u>economy</u> <u>range</u> or the more durable <u>premium range</u> which is format printed with an over laminate. Markers are sold in packs of 5.

## **Marker Standards**

Markers have three components;

- A <u>standard base identification colour</u> colour coded background enables immediate generic recognition of the nature of the contents.
- A <u>pipe marker</u> text which explicitly identifies the contents, direction of flow and the nature of the hazardous contents, if applicable.
- <u>Supplementary markers</u> additional markers (patch or band ≥75mm) are detailed above and are adhered to the patch or band.

Supplementary Markers	Image
Hazardous	<b>N</b>
Human consumption	
Additional symbols;	
Biological hazard	**
Radiation hazard	<b>⊗</b>

## Pipe Marker Size

The diameter of the pipe determines the suitable marker and text sizing as shown in the table.

Size of service	Minimum height of background patch	Minimum letter height
<40mm	Continuous band around pipe circumference	≥4mm
40 to 75mm	25mm	12mm
>75mm	50mm	24mm

## **Marker Placement**

Position markers so they can be easily seen from the typical direction of approach. Determine if the contents have a direction of flow. If there is, cut off the chevron that is not needed. Next, simply peel marker off the release coated backing paper and press the marker in place. Ensure the required number of markers are installed.

For more information on AS 1345-1995, please refer to the SAI Global website.

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